

### THE ASSETS



The RLX-COMPACT
is a new high precision slewing
ring designed to quickly respond
our customer's expectations.



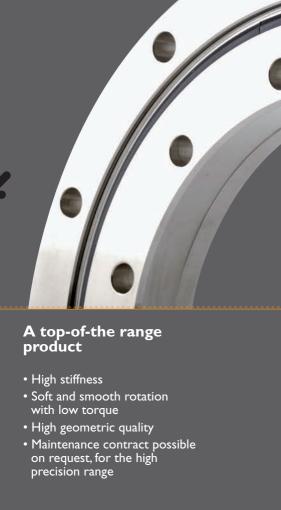
- More than 25 years experience
- More than 100000 slewing rings in service
- Reliable slewing rings appropriate to the machine life time
- a « crossed roller » design with preload and ground raceway





- Quick choice
- Reduction in the number of elements
- Reduced size
- Less machining required
- Very quick and easy to install
- Weight saving
- Ex stock availability
- Reduced prototyping time
- Competitive prices for small batches









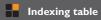


















| REFERENCES         | WEIGHT |     |     | DIMEN   | isions  |    |      |      | FASTENING |    |     |    | AXIAL<br>RUN-OUT |      | RADIAL<br>RUN-OUT |      | STARTING<br>TORQUE | ALLOWABLE<br>MAX         |
|--------------------|--------|-----|-----|---------|---------|----|------|------|-----------|----|-----|----|------------------|------|-------------------|------|--------------------|--------------------------|
|                    | Kg     | De  | Di  | Ce (h5) | Ci (H5) | НТ | He   | Hi   | Fe        | Ne | Fi  | Ni | OR µ             | IR μ | OR µ              | IR μ | in Nm              | ROTATION<br>SPEED in rpm |
| 88-0240- <b>0</b>  | 9      | 296 | 184 | 297     | 183     | 30 | 29,8 | 29,8 | 275       | 12 | 205 | 12 | 4                | 4    | 4                 | 4    | 25                 | 145                      |
| 88-0352- <b>01</b> | 23     | 423 | 281 | 424     | 280     | 40 | 39,8 | 39,8 | 396       | 18 | 308 | 18 | 6                | 6    | 6                 | 6    | 40                 | 95                       |
| 88-0455- <b>0</b>  | 30     | 526 | 384 | 527     | 383     | 40 | 39,8 | 39,8 | 500       | 24 | 410 | 24 | 7                | 7    | 7                 | 7    | 50                 | 75                       |
| 88-0550- <b>0</b>  | 36     | 621 | 479 | 622     | 478     | 40 | 39,8 | 39,8 | 595       | 30 | 505 | 30 | 8                | 8    | 8                 | 8    | 65                 | 60                       |
| 88-0650- <b>01</b> | 42     | 721 | 579 | 722     | 578     | 40 | 39,8 | 39,8 | 695       | 36 | 605 | 36 | 10               | 10   | 10                | 10   | 80                 | 50                       |

| ľ | REFERENCES         | WEIGHT |      |     | DIMEN   | sions   |    |      |      |     | FASTE | NING |    | AXIAL<br>RUN-OUT |      | RADIAL<br>RUN-OUT |      | STARTING<br>TORQUE | ALLOWABLE<br>MAX         |
|---|--------------------|--------|------|-----|---------|---------|----|------|------|-----|-------|------|----|------------------|------|-------------------|------|--------------------|--------------------------|
| ı |                    | Kg     | De   | Di  | Ce (h6) | Ci (H6) | НТ | He   | Hi   | Fe  | Ne    | Fi   | Ni | OR µ             | IR μ | OR µ              | IR μ |                    | ROTATION<br>SPEED in rpm |
|   | 88-0240- <b>00</b> | 9      | 296  | 184 | 297     | 183     | 30 | 29,8 | 29,8 | 275 | 12    | 205  | 12 | 10               | 10   | 10                | 10   | 25                 | 145                      |
|   | 88-0352- <b>00</b> | 23     | 423  | 281 | 424     | 280     | 40 | 39,8 | 39,8 | 396 | 18    | 308  | 18 | 15               | 15   | 15                | 15   | 40                 | 95                       |
|   | 88-0455- <b>00</b> | 30     | 526  | 384 | 527     | 383     | 40 | 39,8 | 39,8 | 500 | 24    | 410  | 24 | 15               | 15   | 15                | 15   | 50                 | 75                       |
|   | 88-0550- <b>00</b> | 36     | 62 I | 479 | 622     | 478     | 40 | 39,8 | 39,8 | 595 | 30    | 505  | 30 | 20               | 20   | 20                | 20   | 65                 | 60                       |
|   | 88-0650- <b>00</b> | 42     | 721  | 579 | 722     | 578     | 40 | 39,8 | 39,8 | 695 | 36    | 605  | 36 | 20               | 20   | 20                | 20   | 80                 | 50                       |

Precision

For larger diameters, please contact us.

### THE FEATURES

# COMPACT

The mounting holes are equispaced.

Ne: quantity of holes in outer ring

Ni: quantity of holes in inner ring

G: 2 equispaced MI0 x 100 grease nipples mounted on the outer ring, except for 88-0240-00 and 88-0240-01 which have M6 x 100 nipples

Material of the rings : 42CrMo4 Hardness : 260-290 HB

The slewing rings are delivered lubricated with MOBILUX EP2 or equivalent grease.

They have to be installed and re-greased according to ROLLIX catalogue and to ROLLIX installation and maintenance recommendations IT-ETR 941.

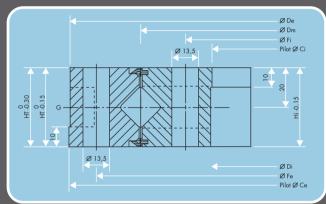
Use temperature: -25°C to +70°C The temperature of both rings must be homogeneous.

Lower or higher temperatures can be reached. In those particular cases, please contact us.

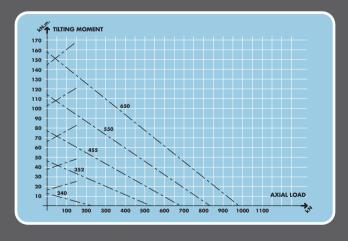
The values on capacity curves can be read directly without any additional factor.

All the dimensions are in mm.





# O Utilization curves || || || ||















- Machine tool
- Indexing table
- Tool changer
- Turntable
- Robot
- Welding cell





ROLLIX has established a commercial and technical presence across all five continents.

Our subsidiaries and agents provide a permanent service and build a vital partnership with your company managers.

# At the heart of your project

Simultaneous engineering ensures that you benefit from our advice and experience from the moment your needs are expressed.

This forward planning optimises project management, guarantees quality results and cuts design time.

## **Performance**

For over 20 years, ROLLIX has been developing its slewing ring expertise applied to several fields

Our constant quest to learn and achieve excellence is recognised by all the world's leading companies in these sectors.

### Certification

ISO 9001 ISO 14001



DEFONTAINE S.A. **DEPARTEMENT ROLLIX** 



3, Rue Louis Renault • B.P. 329 FR 44803 SAINT-HERBLAIN Cedex Tél. 33 (0)2 40 07 89 89 Fax 33 (0)2 40 07 89 03

info@rollix.com www.rollix.com

